

ABSTRACT OF THE DISCLOSURE

A method of manufacturing a pump impeller and a pump
impeller which is constructed primarily in a single molding
operation. The pump impeller has a shroud which includes an inlet
5 opening located on one side of a series of vanes. On the opposite
side of the series of vanes is a hub and from the hub extends a
shaft sleeve. The axis of rotation of the shaft sleeve aligns
with the longitudinal center axis of the inlet opening.